Technical Specification of Operation Theatre Positioning Devices



Horse Shoe Ring: Eye Pressure Relief Standard Blue No Film

	Generic / Technical Specifications	Compliance Statement(s)
Name of Item	Horse Shoe Ring: Eye Pressure Relief Standard, Blue No Film	Horse Shoe Ring: Eye Pressure Relief Standard, Blue No Film
Technology/ Product Speci	fications	
Product Category	As mentioned in catalogue or website: otcare.co.in	Horse Shoe Ring: Eye Pressure Relief
Purpose of Product	As defined in catalogue	 Support patient's face during surgery allows access to intubation due to its contoured features No pressure to eyes especially in prone positions due to ergonomic design and elastomeric gel technology.
Product Design (with markings)	Product Image with marking of dimensions	Horse Shoe Rind (W) (Ere Pressure Wildin (W) Diameter (D) January (W)
Material	Medical Grade cured gel which doesn't flow out	Yes
Type of Gel Technology	Viscoelastic Gel with Covid Coat+ (Anti-microbial coating) or C3I Gel	Viscoelastic Gel with Covid Coat+ (Anti-microbial coating)
Generic Technology Name Brand Name or OEM	C3I Gel (CC+) or C3I Gel Whether the item is required with/ without Brand Name i.e. OEM	C3I Gel (CC+) With Brand Name: Medigel®
Color of Product	Sapphire Blue/ Emerald Green/Custom Color	Sapphire Blue
Type of Construction	Film/ No Film (single continuous phase)	No Film (Single Continuous Phase)
Specifications of Item /Vari	ant	

Item Code
Size of Item, Number of
Items Per Pack

Dimensions of Item

Dimensional marking of
item

As r
spec
of e

As per listed SKU Code
Neonatal/ Small/ Medium/
Adolescent/ Large/ Adult/ Extra
Large/ Standard Size
As mentioned in catalogue
specific to item with definition
of each annotation used.

Grey Image of Product Item with specific marking of each dimension

SBL-NF-HORSE-SD

Standard (SD), Piece Per Pack

D*H [I1*w1] [I2*w2] (in mm) = 200 X 75 [50 X 140] [90 X 75] mm, wherein D= Diameter; H Height; I1 = curvature length; w1 = curvature width; I2 = inner length; w2 = inner width

Currature Width (wi) = 10 mm

Currature Width (wi) = 15 mm

Currature Width (wi) = 15 mm

Dimension of Pack (Wooden: Cardboard Box) Dimension of Wooden:
Cardboard Box (Length X
Breadth X Height) from exterior
side

(in

cms)



Box Number 3: 25 X 24.5 X12.5 cms

Dimensional Marking of Pack (Wooden: Cardboard Box) Marking of Exterior Length, Breadth and Height of Wooden: Cardboard Box (in cms)



Net weight of Item

Weight of item (in grams) without any accessories or packing

Gross weight inclusive of item,

1288 grams

Specifications (OT Positioning Devices)

Gross Weight (Item with

Wooden: Cardboard Box)	its accessories and Wooden: Cardboard box used for	2268 grams
	packing (in grams)	
Specification (with optional		
Pandemic Resilience	Specialized Gel Technological	
Ability: Prevent Spread of	Variant with Covid Coat+	Yes
Infection	(sustainable solution that is	163
meetion	tested against hospital	
	pathogens responsible for	
	Hospital Associated Infections)	
Packaging: Internal	Option 1: Viscoelastic Gel with Covid	
Environment assurance and	Coat+ (with/ without) film based item	Each box contains ENSHIELD (anti-
accessories inside pack	should have anti-microbial sticker, air	microbial) sticker, Air clean pouch, user
	clean pouch and 50 ml of Covid Coat	+ manual and 50 ml of Covid Coat+ (anti-
	solution.	microbial) solution as accessory items to
	Option 2: C3I Gel (with/ without film)	Positioning Device.
	doesn't contain any accessory items	
Compliance Statement with	Option 1: Compliance Statement	
AST SOPS (Digital Access)	(Generic)/ Specific to Product should be provided in physical or digital form	QR Code specifying Compliance at Statements (generic/ specific to product)
(Optional)	ensuring patient safety as per laid do	
	Guidelines by Association of Surgical	
	Technologist(s) SOPs for Positioning	Each Item's Pack.
	Devices	Eden Rem 3 F dek.
	Option 2: No such access of	
	information provided with pack	
Barcodes (optional)	Option 1: Bar codes specifying item	
	information should be available outside	a di
	box.	pricing and company name etc., are
	Option 2: No Barcode is provided on	the provided on each item's pack.
Acceptance Test	pack. Option 1: User Manual provides	
Procedures Compliance	description of ATPs which minimally	ATPs cover burn test, elastomeric
(optional)	suffice testing parameters to establish	
(optional)	environmental friendly material; (b)	Moisture Resistance and others to self-
	elastomerism; (c) hydrophobicity; (d)	authenticate supplied material's quality
	cold tolerance; (e) impact resistance	
	(f) destructive testing, thereby ensuring	ng of User Manual.
	the nature of gel technology to suppo	
	the requirements of operation theatre	
	positioning device	
	Option 2: User Manual is not provide	d
User/ Technical /	with testing Kit Option 1: Pilingual (in physical Lie	or Manual in hi lingual /English and Hindi\
Maintenance manuals to be		er Manual in bi-lingual (English and Hindi) mat; as well as digital access to third language
supplied in English & Hindi		itional- needs to be specifically mentioned in
in hard and soft Copy		ler) as per choice of customer are provided as
		t of packing kit. User manual describes
	· · · · · · · · · · · · · · · · · · ·	ceptance Test Procedures, Technical and
		intenance Procedures of OT Positioning

provided with Packaging Kit.

Devices.





Manufacturing Certifications and Product Standards Operation Theatre Positioning Devices

	Generic / Technical Specifications	Compliance Statement(s)
Product Standard Certification	CE or any other standard (if applicable) Certification Number, Date	CE Certification Number: CE-97801 Date: 09-04-2021 to 08-04-2024
Manufacturer's Quality Standard	ISO 9001: 2015 and ISO 13485: 2016 as well as any other standard with its number and date	ISO 9001: 2015 Cert No : 305021041024Q Date: 10-04-2021
		ISO 13485: 2016 Cert No: MD-9014121 Date: 09-04-2021
Certification regarding chemical inertness	REACH standard assuring Gel free from any hazardous /environment degrading constituents Cert Number & Date	REACH Cert No: CH:TX: 1142028342 Date: 29-09-2020
GMP Certification	Standards for Global Manufacturing Practices- Best Practices adopted for development of medical devices i.e. WHO: GMP Cert No and Date	WHO: GMP Cert No: UQ-901241 Date: 09-03-2021 to 08-03-2024
QCI Certification	Certification issued by Quality Council of India (QCI) for adoption of best quality practices in development, occupational hygiene, management, safety and other aspects.	QCI Cert No: VA-452406728758919 Date: 27-7-2021 to 26-07-2024



Technical Specifications: Material, Technology, Packaging, Purchase & Site Utilities

Operation Theatre Positioning Devices

Category	Generic / Technical Specifications Health Care Device/ Non-Health Care Utility Device/ Both	Compliance Statement(s) Health Care Device
Toxin Free Composition	Material to be Latex free Material to be Phalates free Material to be Polyurethane Free Plasticizer & silicone free Gel	Latex, Plasticizer, Phalates, Silicone and Polyurethane Free Gel.
Human Safe	Material to be non toxic, Skin compatible and inert	Compatible with skin even during long duration usage while in direct contact with skin during surgeries
Eco-friendly and Recyclable	Material shall be eco-friendly and recyclable	Gel material is REACH certified, thus environment friendly as well can be recycled.
Elasticity of Material (Elastomeric Cushioning)	Item is designed to evenly distribute the body pressure to prevent circulatory disturbance and pressure ulcer at the bony prominences	Elastomeric Cushioning Gel complies with minimum requirement of Elongation strain withstands ability (≥ 500%) while simultaneously Shore A value limits to Zero.
Elongation Strain Ability (%)	Elastomeric Ability is estimated as elongation strain withstands ability with minimum of 500%.	543%
Soft Cushioning	Material having Shore A value limits to zero	Item's material has Shore A value limits to Zero indicating its extreme softness preventing pressure sore
Conforming Ability (Complete/ Partial)	Device should be able to complement body's contours completely	Complete: Designed according to body contours to prevent intra operative skin injuries and to avoid respiratory or nerve injuries
Non-Leaky	Material should not flow on prick	Elastomeric Gel is closed cell structure that doesn't leak out when pricked or punctured.
Density	0.3 to 0.9 g/cc "Optimal value attributes towards strength of Positioning Device to hold body weight while not losing flexibility"	Density of material used in development of item has density of 0.8 g/cc (4.9 lb/foot).
Compression Set in	Should be least so that it does not get	3.3

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Material (%)	compressed with time.	
Repeated Usage : Bottom	Device should be reusable and	Organic, inert & reusable which don't bottom
Out Resistance Ability	should not bottom out on repeat	out on repeated usage due to high density
	usage	with least compression set.
Weight bearing capacity	≥200 Kg	Item is able to hold 200 Kg of patient's
of the gel pad/ device (in		weight at vertical angle of placement.
Kg)		
Rebounding Capacity	Device should not be immersive and	Item has high rebounding capacity, on
	rebound in less than 1 second	withdrawal of external pressure, in less than
		fraction of second it rebounds, thereby,
		preventing pressure due to any bony
		prominence.
Intrinsic Impact Resistant	Impact Resistant ability is linked to its	Gel material used in development of item
Ability	tensile strength with optimal core	complies with requirement of optimal core
	value of 10 Kg/ cm³.	value of Tensile strength of 10 Kg/ cm ³ .
Tensile Strength of the	Optimal core value of 10 Kg/cm ³	11.4 Kg/ cm ³
technology (Kg/ cm³)		
Crush Strength	No permanent deformation even after	Yes, material complies with such
	n = 1000 crushing cycles at 1600 psi.	requirement for Crush Strength.
Uniform Pressure	Complete / Partial	Complete pressure re-distribution realized as
Distribution		tear strength ranges from 1.0 -4.5 kN/m and
		also reduces capillary interface pressure
		thereby preventing bed sores, pressure,
		shear and frictional impact during prolonged
To ar Ctrongth (I/N/m)	Chould be in rouge of 1 A F I/N/m	surgeries
Tear Strength (kN/m)	Should be in range of 1-4.5 kN/m	4.17
Capillary Interface Pressure Reduction	Able to reduce capillary interface	Yes, it complied with this requirement.
	pressure to 32 mm Hg or less	
Ability V. Day Observation	Davisa should be translugant to V	Itom is translugant to V roy
X- Ray Observation Compatibility	Device should be translucent to X-	Item is translucent to X-ray
Non-Conductive Material	ray. Device should be non-conductive	Itom is non-conductive, an assential preparty
INOTI-CONQUCTIVE Material	Device Should be Horr-conductive	Item is non-conductive, an essential property for its utility in magnetic environment as well
		as doesn't produce static charge.
C ARM / MRI Compatible	Device should be compatible for	Item is compatible for usage in C ARM and
	usage in C Arm and MRI	MRI sections of hospital due to its non-
	asage in 67 mill and wild	conductivity.
		Conductivity.
Range of the usage	12-40°C	Item is maximally effective in this ambient
temperature(in ^o Celsius)	12 10 0	range of 12-40°C.
	The material chould not malt harden	
Cold Crack Resistance	The material should not melt, harden,	Gel Material used in this item is able to

	freeze or crack under standard operating conditions and withstand upto -30°C during storage / transit	withstand up to -30°C with no cracks.
Non-supportive to microbial growth	Hypoallergenic/ non-toxic & doesn't support any microbial growth	Gel material by its intrinsic composition doesn't support any microbial growth.
Anti-Microbial Coating	Standard anti-microbial coating is required as per Infection Control Guidelines of Hospital.	Item is coated with anti-microbial coating to prevent growth of opportunistic pathogens
Washability	Positioning Device can easily be cleaned using standard operating room/ hospital based detergents.	Easily cleaned using Standard Hospital Detergents, instruction manual is provided in every pack as well as available digitally with QR code on each pack.
Hot Operation Theatre Compatible	Positioning Device that can be used directly with partially contaminated victim of Chemical and Radiological Emergency for Emergency Surgeries in Hot OTs	Compatible for decontamination procedures to remove C& R agents being hydrophobic with closed cell structure (moisture resistant)
Hydrophobic	The material should be Hydrophobic	Material dose not absorb any water, chemical or fragrance etc
Leakage proof	The material should be leakage proof	Material, being closed cell structure, is leakage proof & moisture resistant
Unusual Movement Resistance of OT Table: Adhesion of Material	Velcro to be provided for adhesion.	Device is provided with Stick on Surface that can be attached to Velcro to affix device on OT Table preventing unwanted movement of device during Prolonged Surgeries.
	Packaging Mater	ial
Complimentarily of Pack Size, Material, Strength with Item	Suitable packing to withstand transit and accommodate the size of device to be provided	Wooden Box complement to weight of item with size dimensions for ease of fitting with least possible movement during transit
The type of the inner wall of the packing box	The inner walls are laminated coating to prevent any direct contact with absorbent material or if lamination is restricted in region specific regulation on plastic, butter paper is used.	Inner walls of Wooden Box are laminated to prevent any direct contact with absorbent material or otherwise product is wrapped in butter paper if region specific restrictions don't allow use of laminated sheets.
Ultraswachh Disinfection /Sterilization or Gamma Irradiation Sterilization Compatible	Boxes can be sterilized using DRDO's Ultraswachh Sterilization Unit(s) as well as Gamma Irradiation for safety of packaged material for direct utility in OT facility	Gel Technology is compatible for both DRDO's Ultraswachh Sterilization Procedures as well as Gamma Irradiation. User can decide as per available hospital infrastructure.
	Purchase Informa	tion
Warranty in years(For manufacturing defects)	01 year of comprehensive warranty applicable from Date of Delivery for	Company provides 01 year of comprehensive warranty applicable from

	any manufacturing defects.	Date of Delivery for any manufacturing Defects as per T&C applied in Manufacturing Warranty Agreement, digitally accessible from Signage Information Sticker (if available as per option selected).
Shelf Life (in years)	Shelf life of item provided should be minimum of 5 years or more.	Shelf Life of item provided in the lot is ≥ 5 years applicable from date of manufacturing.
Residual Shelf Life (in years) – Not Less than ¾ of Shelf Life	Remaining Shelf Life at the time of Supply should be 3/4 th	As per date of manufacturing, the remaining shelf life of provided item is ≥ 3/4 th of applicable Shelf Life of 5 years from Date of Manufacturing.
Certifications & Reports	Copies of reports and certifications to be furnished to buyer on demand	All information i.e. certification/ relevant documentation (reports) in terms of digital copy accessible via QR codes labeled on packs. Specific confidential certifications are provided in physical copies as per requirement furnished by Buyer. It includes GST Certification, MSME Registration with UAN, Vendor Registration with Government Agency (if any), Trademark Registration/ Application (as applicable, if any) and other Company specific documentation requisite for legalized production of items.
Web Authentication of Material Batch	Bath Certification for Supplied Lot should be available online for web based authentication by Buyer.	QR Code with digital access to 'batch certificate' for particular lot Quality Assurance is available outside Item's Pack.
	Sites of Application Info	rmation
Applications (Health Purposes)	Operation Theatres, Intensive Care Units, X-ray, MRI, Special Wards for Comatose/ Semi-Comatose Patients, Rehabilitation Centres for Elderly, Residential Usage for Bed Ridden for Comatose, Semi-Comatose / Non- Comatose Patients.	Item can be deployed in Operation Theatres, ICUs, X-ray diagnostics, MRI, Eye Clinics, Special Wards for both comatose, semicomatose and regular patients, rehabilitation centres for elderly, special children and persons suffering from specific problems, effectively useful in household for all types of bed-riddent, morbid patients including comatose and sem-comatose patients. In addition, health parlors with massages and physiotherapy clinics as well as reception of emergency trauma centers, based on functionality of item, it can be used.

